



Indian Register of Shipping

PRODUCTWISE APPROVED PRODUCT LISTING

(ACTIVE)

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Survey Station : MUMBAI

WELDING CONSUMABLE: COATED ELECTRODE FOR MANUAL METAL ARC WELDING

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Ador Welding Ltd.

	SUPERBOND	31/03/2025	31-JUL-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING	CAL21WC001,C AL22WC002, CAL23WC001,C AL24WC005	2	M	FHVOD	
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	SUPABASE-X-PLUS	31/03/2025	31-JUL-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING	15 WC 106 DATED 07.04.2015-OLD CERT.CAL21W C002,CAL22WC 001,CAL24WC0 04	3YHHH	M	FHVO	
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Royal Arc Electrodes Pvt. Ltd.
Village Devdal, Vasai (East),
Thane 401 208
Maharashtra India
Phone: 7888000551
Mumbai

	ROYAL BOND	31/05/2025	04-JUL-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING	MUM24WC006, BOM24WCO26	2		ALL POSITIONS	
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WELDING CONSUMABLE: COATED ELECTRODE FOR MANUAL METAL ARC WELDING

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Senor Metals Pvt. Ltd.
Jamnagar 361004
Gujarat India

	SME 316L-16	31/08/2025	14-MAY-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING		E316L-16		ALL POSITIONS	
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	SME 309L-16	31/08/2025	14-MAY-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING		E309L-16		ALL POSITIONS	
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Spectra Super Alloys Limited
CHHOTA GAMHARIA,,
ADITYAPUR KANDRA MAIN
ROAD, JAMSHEDPUR-832108
Jharkhand 832108
- India
Phone: MR. BRIJKISHOR
SHARMA
Kolkata

	SUDO E6013	31/08/2025	29-APR-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING		2		All except Vertical	
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WELDING CONSUMABLE: FLUX CORED WIRE

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	AUTOMIG FC 71 T-1	31/03/2025	03-APR-24	FLUX CORED WIRE	change in the size. ANNUAL MONTH MARCH, MUM22WC021-26.04.2024,BO M24WC031	HHH	3YS	No	FHVO
Mailam India Pvt. Ltd. Pondicherry,India 605013 Union Territory India Phone: 413-252069/2677311 Chennai									
	MGA-12	31/12/2024	**17-FEB-2023**	FLUX CORED WIRE	MDR22WC032	H5	3YS	No	ALL POSITIONS EXCEPT
	MGA-31	31/12/2024	**17-FEB-2023**	FLUX CORED WIRE	amended issued due to change in company name.	H5	3Y	FHVO	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd.									
	METAL BOND	31/10/2025	31-JUL-24	MANUAL	CAL21WC004- Annually due in October,CAL23 WC004,CAL24 WC006	1	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	SUPABASE-X-PLUS	30/04/2025	03-APR-24	MANUAL	NEW ADDED. ANNUAL MONTH APRIL, MUM22WC030, BOM24WC032	No	3YHHH	No	FHVO
	SUPERBOND	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC028, BOM24WC033	2	No	No	FHVO
	SUPERBOND-SS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC018, BOM24WC037	2	No	No	FHVO
	SUPERBOND-S	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC019- 26.04.2024,BO M24WC034	2	No	No	FHVO
	TENALLOY-Z-PLUS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL MUM22WC020- 26.04.2024, BOM24WC036	No	4Y40HHH	No	No



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	TENALLOY 16	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC031 ,BOM24WC035	No	3YHHH	FHVO	No
Calcutta Electrodes (P) Ltd. Bhanpuri, Raipur 493221 Madhya Pradesh India Phone: 771 4070952 Bhopal									
	SHIVA-S-E-6013	31/08/2025	10-SEP-24	MANUAL	BOM24WC023	2	No	No	ALL POSITIONS
	SHIVA THERME-18 E-7018	31/08/2025	10-SEP-24	MANUAL	BOM24WC024	No	3Y	No	All except Vertical



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Classic Electrodes (India) Ltd. Sankrail Industrial Park, Sankrail, HAWRAH 711 313 - India	CLASSIC 6013 PLUS	30/11/2024	29-DEC-23	MANUAL	CAL20WC009,2 1WC008,22WC 009,23WC007	2	No	No	FHVO
	CLASSIC LH - 7018	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBERCA L20WC010,21W C007,22WC008, 23WC009	HHH	3Y	No	FHVO
	CLASSIC MIG 70S	30/11/2024	29-DEC-23	MANUAL	CAL21WC006,2 2WC007,23WC 005	No	3YS	No	FHVO
	CLASSIC LH - 7018 (SPL)	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBER- cal21wc005,22 WC006,23WC0 06	No	4Y40HHH	No	FHVO



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
D & H Secheron Electrodes Pvt. Ltd. Post Bag-3, Indore 452006 Madhya Pradesh India	MEDIO	31/01/2025	05-FEB-24	MANUAL	BHP24WC001, BOM24WC014	2	No	No	FHVO
	EXOBEL	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH JANUARY- BHP24WC002, BOM24WC016	2	No	No	FHVO
	SUPRATHERME	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH DECEMBER, BOM24WC017	3YH	No	No	FHVO
	NORMA	31/12/2025	05-FEB-24	MANUAL	BHP23WC001, BOM24WC015	2	FHVO		



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Gee Ltd. MIDC, Kalyan Bhiwandi Road, Kalyan Kalyan 421311 Maharashtra India Phone: 02522 2811881 Mumbai	GEECON PINK	31/05/2025	24-MAY-24	MANUAL	NEW RPT NO. MUM22WC016 , BOM24WC028	2	No	No	FHVO
Malu Electrodes Pvt. Ltd. ROOKREE Haridwar 249401 Uttarakhand India	MANGALAM-6013	31/12/2025	23-APR-24	MANUAL	DLH21WC001, DLH24WC011	2	No	No	FHVOD



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Modi Hitech India Ltd. Modipuram, Meerut 250 110 Uttar Pradesh India									
	GM 18 (E 7018)	31/08/2025	17-SEP-24	MANUAL	DLH22WC005, DLH23WC009, DLH24WC028	HHH	3Y	No	FHVO
	GM 20 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC002, DLH23WC007, DLH24WC030	2	No	No	FHVOD
	GM 30 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC003, DLH23WC008, DLH24WC029	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
P R Industries Kota, RAJASTHAN 324 005 - India									
	ANAND - 13	31/08/2025	14-MAY-24	MANUAL	Annual Month August,DLH22 WC022, DLH24WC013	2	No	No	ALL POSITIONS
Raajratna Electrodes Pvt.Ltd. Mehsana, Mehsana 382721 Gujarat India Phone: 91276432105 Baroda									
	RATNA 6013 X	31/08/2025	19-SEP-24	MANUAL	BOM23WC009, BRD24WC002	2	No	No	FHVO
	RATNA 7018	31/08/2025	19-SEP-24	MANUAL	OLD CERT 98 WC 112,BOM23WC 010, BRD24WC003	4Y40	No	HHH	FHVO No
	RATNA 6013	31/08/2025	19-SEP-24	MANUAL	BOM23WC008, BRD24WC001	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai (Irsis)	ROYAL S	31/05/2025	04-JUL-24	MANUAL	MUM24WC004, BOM24WC025	2			ALL POSITIONS
Royal Welding Wires Pvt. Ltd. URAPAKKAM Chennai 603202 Tamilnadu India Phone: 4437411601 Chennai	JACKSUN 18H	31/08/2025	16-APR-24	MANUAL	MDR24WC003	3YHH	No	No	FHVO
	JACKSUN 5	31/08/2025	16-APR-24	MANUAL	MDR22WC020, MDR23WC005, MDR24WC004	No	2Y	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018	31/05/2025	28-JUN-24	MANUAL	08 WC 132 MODEL NAME IS CHANGED. Ann ual month May.DLHWC00 4, DLH24WC017	3Y40 HHH	No	HHH	FHVO
	SUPERON 6013 S	30/04/2025	28-JUN-24	MANUAL	08 WC 113 MODEL NAME CHANGED. ANNUAL MONTH APRIL- DLH23WC005, DLH24WC018	2	No	No	FHVO
	SUPER 7 (E-7018)	31/05/2025	28-JUN-24	MANUAL	CERT.NO.DLH1 8WC005. annual month May.- DLH18WC001- AMENDED ISSUED IN 2023-CHANGE IN NAME OF COMPANY,DLH 24WC016	3Y40 HHH		ALL POSITIONS EXCEPT	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Superon Schweisstechnik
India Ltd.
New Delhi 110020
Union Territory India
Phone: 41704871/872/873
Delhi

	SUPERON 7018 S	31/12/2025	28-JUN-24	MANUAL	THIS CERT. REPLACES CERT. NO. 14WC102. ANNUAL MONTH DECEMBER-18 WC 008- amended issued in November 2023 du to change in name of company,DLH24 WC019	4Y40HHH	FHVO		
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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N EV48	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY. OLD CERT.NO.16 WC 104	3YHHH		FHVOD	
	BOHLER FOX N EV48- 1	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY.OLD CER.16 WC 103 DLH22WC019	4YHHH		FHVOD	
	BOHLER FOX N 63 X	30/09/2025	04-APR-24	MANUAL	22wc024-S DONE ON27.12.2022,a mended due to change in model name- 04.03.2022.ANN UALY DUE IN SEPTEMBER.N EW CERT ISSUED DUE TO CHANGE IN	2		FHVOD	



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Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N 63 X				THE NAME OF COMPANY.OLD CERT.NO.16 WC 105.	2	FHVOD		
	ULTRA 7018	31/07/2025	07-MAY-24	MANUAL	DLH24WC012	3Y40H5	ALL POSITIONS		
Weldfast Electrodes Pvt.Ltd. Nagpur 440 016 Maharashtra India Phone: 7104 232211 Bhopal									
	WELDFAST QUALITY	30/04/2025	22-JUL-24	MANUAL	CHANGE IN THE NAME OF FIRM. ANNUAL MONTH APRIL,BOM24 WC047	AWS SFA 5.1 (IR GR.2	No	No	FHVOD
	WELDFAST SUPER	30/04/2025	22-JUL-24	MANUAL	ANNUAL MONTH APRIL, BOM24WC038, BOM24WC044	AWS SFA 5.1 GR.1	No	No	FHVOD



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WELDING CONSUMABLE: MIG WIRE FOR SEMI-AUTOMATIC WELDING

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Malu Electrodes Pvt. Ltd.
Central Avenue Road,
Nagpur 440 008
Maharashtra India
Phone: 712 2730399/4895
Mumbai

	MANGALAM MIG WIRE	31/01/2025	22-FEB-24	MIG WIRE FOR SEMI-AUTOMATIC WELDING	BHP24WC007	3YS H5		ALL POSITIONS	
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WELDING CONSUMABLE: SEMI AUTOMATIC (WIRE GAS COMBINATION)

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd.									
	AUTOMIG 1	31/07/2025	31-JUL-24	SEMI AUTOMATIC (WIRE GAS COMBINATION)	12 WC 129 AMENDED-OLD CERT NO. 06 WC 115 & 12 WC 129 MODEL NAME IS CHANGED BY FIRM,CAL24W C003	No	3YS	No	FHVO
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai									
	ROYAL 70S6	30/04/2025	16-APR-24	SEMI AUTOMATIC (WIRE GAS COMBINATION)		3YS 5H	ALL POSITIONS		



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WELDING CONSUMABLE: SHIELDED METAL ARC ELECTRODES

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai (Irsis)	ROYAL THERM	31/05/2025	04-JUL-24	SHIELDED METAL ARC ELECTRODES	MUM22WC025, BOM24WC027	No			ALL POSITIONS
Saitrons Engineers Pvt. Ltd. Nagpur 440108 Maharashtra India	SAITRON ALFA E6013	30/04/2025	01-FEB-24	SHIELDED METAL ARC ELECTRODES	BOM24WC012	2Y			All except Vertical
	SAITRON LH E7018	30/04/2025	01-FEB-24	SHIELDED METAL ARC ELECTRODES	BOM24WC013	3Y			All except Vertical

Survey Station : BANGALORE



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Survey Station : BARODA

WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd.									
	METAL BOND	31/10/2025	31-JUL-24	MANUAL	CAL21WC004- Annually due in October,CAL23 WC004,CAL24 WC006	1	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	SUPABASE-X-PLUS	30/04/2025	03-APR-24	MANUAL	NEW ADDED. ANNUAL MONTH APRIL, MUM22WC030, BOM24WC032	No	3YHHH	No	FHVO
	SUPERBOND	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC028, BOM24WC033	2	No	No	FHVO
	SUPERBOND-SS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC018, BOM24WC037	2	No	No	FHVO
	SUPERBOND-S	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC019- 26.04.2024,BO M24WC034	2	No	No	FHVO
	TENALLOY-Z-PLUS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL MUM22WC020- 26.04.2024, BOM24WC036	No	4Y40HHH	No	No



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	TENALLOY 16	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC031 ,BOM24WC035	No	3YHHH	FHVO	No
Calcutta Electrodes (P) Ltd. Bhanpuri, Raipur 493221 Madhya Pradesh India Phone: 771 4070952 Bhopal									
	SHIVA-S-E-6013	31/08/2025	10-SEP-24	MANUAL	BOM24WC023	2	No	No	ALL POSITIONS
	SHIVA THERME-18 E-7018	31/08/2025	10-SEP-24	MANUAL	BOM24WC024	No	3Y	No	All except Vertical



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Classic Electrodes (India) Ltd. Sankrail Industrial Park, Sankrail, HAWRAH 711 313 - India	CLASSIC 6013 PLUS	30/11/2024	29-DEC-23	MANUAL	CAL20WC009,2 1WC008,22WC 009,23WC007	2	No	No	FHVO
	CLASSIC LH - 7018	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBERCA L20WC010,21W C007,22WC008, 23WC009	HHH	3Y	No	FHVO
	CLASSIC MIG 70S	30/11/2024	29-DEC-23	MANUAL	CAL21WC006,2 2WC007,23WC 005	No	3YS	No	FHVO
	CLASSIC LH - 7018 (SPL)	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBER- cal21wc005,22 WC006,23WC0 06	No	4Y40HHH	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
D & H Secheron Electrodes Pvt. Ltd. Post Bag-3, Indore 452006 Madhya Pradesh India									
	MEDIO	31/01/2025	05-FEB-24	MANUAL	BHP24WC001, BOM24WC014	2	No	No	FHVO
	EXOBEL	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH JANUARY- BHP24WC002, BOM24WC016	2	No	No	FHVO
	SUPRATHERME	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH DECEMBER, BOM24WC017	3YH	No	No	FHVO
	NORMA	31/12/2025	05-FEB-24	MANUAL	BHP23WC001, BOM24WC015	2	FHVO		



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Gee Ltd. MIDC, Kalyan Bhiwandi Road, Kalyan Kalyan 421311 Maharashtra India Phone: 02522 2811881 Mumbai	GEECON PINK	31/05/2025	24-MAY-24	MANUAL	NEW RPT NO. MUM22WC016 , BOM24WC028	2	No	No	FHVO
Malu Electrodes Pvt. Ltd. ROOKREE Haridwar 249401 Uttarakhand India	MANGALAM-6013	31/12/2025	23-APR-24	MANUAL	DLH21WC001, DLH24WC011	2	No	No	FHVOD



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Modi Hitech India Ltd. Modipuram, Meerut 250 110 Uttar Pradesh India									
	GM 18 (E 7018)	31/08/2025	17-SEP-24	MANUAL	DLH22WC005, DLH23WC009, DLH24WC028	HHH	3Y	No	FHVO
	GM 20 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC002, DLH23WC007, DLH24WC030	2	No	No	FHVOD
	GM 30 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC003, DLH23WC008, DLH24WC029	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
P R Industries Kota, RAJASTHAN 324 005 - India									
	ANAND - 13	31/08/2025	14-MAY-24	MANUAL	Annual Month August,DLH22 WC022, DLH24WC013	2	No	No	ALL POSITIONS
Raajratna Electrodes Pvt.Ltd. Mehsana, Mehsana 382721 Gujarat India Phone: 91276432105 Baroda									
	RATNA 6013 X	31/08/2025	19-SEP-24	MANUAL	BOM23WC009, BRD24WC002	2	No	No	FHVO
	RATNA 7018	31/08/2025	19-SEP-24	MANUAL	OLD CERT 98 WC 112,BOM23WC 010, BRD24WC003	4Y40	No	HHH	FHVO No
	RATNA 6013	31/08/2025	19-SEP-24	MANUAL	BOM23WC008, BRD24WC001	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai (Irsis)	ROYAL S	31/05/2025	04-JUL-24	MANUAL	MUM24WC004, BOM24WC025	2			ALL POSITIONS
Royal Welding Wires Pvt. Ltd. URAPAKKAM Chennai 603202 Tamilnadu India Phone: 4437411601 Chennai	JACKSUN 18H	31/08/2025	16-APR-24	MANUAL	MDR24WC003	3YHH	No	No	FHVO
	JACKSUN 5	31/08/2025	16-APR-24	MANUAL	MDR22WC020, MDR23WC005, MDR24WC004	No	2Y	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018	31/05/2025	28-JUN-24	MANUAL	08 WC 132 MODEL NAME IS CHANGED. Ann ual month May.DLHWC00 4, DLH24WC017	3Y40 HHH	No	HHH	FHVO
	SUPERON 6013 S	30/04/2025	28-JUN-24	MANUAL	08 WC 113 MODEL NAME CHANGED. ANNUAL MONTH APRIL- DLH23WC005, DLH24WC018	2	No	No	FHVO
	SUPER 7 (E-7018)	31/05/2025	28-JUN-24	MANUAL	CERT.NO.DLH1 8WC005. annual month May.- DLH18WC001- AMENDED ISSUED IN 2023-CHANGE IN NAME OF COMPANY,DLH 24WC016	3Y40 HHH		ALL POSITIONS EXCEPT	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Superon Schweisstechnik
India Ltd.
New Delhi 110020
Union Territory India
Phone: 41704871/872/873
Delhi

	SUPERON 7018 S	31/12/2025	28-JUN-24	MANUAL	THIS CERT. REPLACES CERT. NO. 14WC102. ANNUAL MONTH DECEMBER-18 WC 008- amended issued in November 2023 du to change in name of company,DLH24 WC019	4Y40HHH	FHVO		
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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N EV48	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY. OLD CERT.NO.16 WC 104	3YHHH		FHVOD	
	BOHLER FOX N EV48- 1	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY.OLD CER.16 WC 103 DLH22WC019	4YHHH		FHVOD	
	BOHLER FOX N 63 X	30/09/2025	04-APR-24	MANUAL	22wc024-S DONE ON27.12.2022,a mended due to change in model name- 04.03.2022.ANN UALY DUE IN SEPTEMBER.N EW CERT ISSUED DUE TO CHANGE IN	2		FHVOD	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N 63 X				THE NAME OF COMPANY.OLD CERT.NO.16 WC 105.	2	FHVOD		
	ULTRA 7018	31/07/2025	07-MAY-24	MANUAL	DLH24WC012	3Y40H5	ALL POSITIONS		
Weldfast Electrodes Pvt.Ltd. Nagpur 440 016 Maharashtra India Phone: 7104 232211 Bhopal									
	WELDFAST QUALITY	30/04/2025	22-JUL-24	MANUAL	CHANGE IN THE NAME OF FIRM. ANNUAL MONTH APRIL,BOM24 WC047	AWS SFA 5.1 (IR GR.2	No	No	FHVOD
	WELDFAST SUPER	30/04/2025	22-JUL-24	MANUAL	ANNUAL MONTH APRIL, BOM24WC038, BOM24WC044	AWS SFA 5.1 GR.1	No	No	FHVOD



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Survey Station : KOLKATA

WELDING CONSUMABLE: COATED ELECTRODE FOR MANUAL METAL ARC WELDING

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Ador Welding Ltd.

	SUPERBOND	31/03/2025	31-JUL-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING	CAL21WC001,C AL22WC002, CAL23WC001,C AL24WC005	2	M	FHVOD	
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	SUPABASE-X-PLUS	31/03/2025	31-JUL-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING	15 WC 106 DATED 07.04.2015-OLD CERT.CAL21W C002,CAL22WC 001,CAL24WC0 04	3YHHH	M	FHVO	
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Royal Arc Electrodes Pvt. Ltd.
Village Devdal, Vasai (East),
Thane 401 208
Maharashtra India
Phone: 7888000551
Mumbai

	ROYAL BOND	31/05/2025	04-JUL-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING	MUM24WC006, BOM24WCO26	2		ALL POSITIONS	
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WELDING CONSUMABLE: COATED ELECTRODE FOR MANUAL METAL ARC WELDING

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Senor Metals Pvt. Ltd. Jamnagar 361004 Gujarat India									
	SME 316L-16	31/08/2025	14-MAY-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING		E316L-16		ALL POSITIONS	
	SME 309L-16	31/08/2025	14-MAY-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING		E309L-16		ALL POSITIONS	
Spectra Super Alloys Limited CHHOTA GAMHARIA,, ADITYAPUR KANDRA MAIN ROAD, JAMSHEDPUR-832108 Jharkhand 832108 - India Phone: MR. BRIJKISHOR SHARMA Kolkata									
	SUDO E6013	31/08/2025	29-APR-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING		2		All except Vertical	



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd.									
	METAL BOND	31/10/2025	31-JUL-24	MANUAL	CAL21WC004- Annually due in October,CAL23 WC004,CAL24 WC006	1	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	SUPABASE-X-PLUS	30/04/2025	03-APR-24	MANUAL	NEW ADDED. ANNUAL MONTH APRIL, MUM22WC030, BOM24WC032	No	3YHHH	No	FHVO
	SUPERBOND	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC028, BOM24WC033	2	No	No	FHVO
	SUPERBOND-SS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC018, BOM24WC037	2	No	No	FHVO
	SUPERBOND-S	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC019- 26.04.2024,BO M24WC034	2	No	No	FHVO
	TENALLOY-Z-PLUS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL MUM22WC020- 26.04.2024, BOM24WC036	No	4Y40HHH	No	No



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	TENALLOY 16	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC031 ,BOM24WC035	No	3YHHH	FHVO	No
Calcutta Electrodes (P) Ltd. Bhanpuri, Raipur 493221 Madhya Pradesh India Phone: 771 4070952 Bhopal									
	SHIVA-S-E-6013	31/08/2025	10-SEP-24	MANUAL	BOM24WC023	2	No	No	ALL POSITIONS
	SHIVA THERME-18 E-7018	31/08/2025	10-SEP-24	MANUAL	BOM24WC024	No	3Y	No	All except Vertical



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Classic Electrodes (India) Ltd. Sankrail Industrial Park, Sankrail, HAWRAH 711 313 - India	CLASSIC 6013 PLUS	30/11/2024	29-DEC-23	MANUAL	CAL20WC009,2 1WC008,22WC 009,23WC007	2	No	No	FHVO
	CLASSIC LH - 7018	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBERCA L20WC010,21W C007,22WC008, 23WC009	HHH	3Y	No	FHVO
	CLASSIC MIG 70S	30/11/2024	29-DEC-23	MANUAL	CAL21WC006,2 2WC007,23WC 005	No	3YS	No	FHVO
	CLASSIC LH - 7018 (SPL)	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBER- cal21wc005,22 WC006,23WC0 06	No	4Y40HHH	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
D & H Secheron Electrodes Pvt. Ltd. Post Bag-3, Indore 452006 Madhya Pradesh India									
	MEDIO	31/01/2025	05-FEB-24	MANUAL	BHP24WC001, BOM24WC014	2	No	No	FHVO
	EXOBEL	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH JANUARY- BHP24WC002, BOM24WC016	2	No	No	FHVO
	SUPRATHERME	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH DECEMBER, BOM24WC017	3YH	No	No	FHVO
	NORMA	31/12/2025	05-FEB-24	MANUAL	BHP23WC001, BOM24WC015	2	FHVO		



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Gee Ltd. MIDC, Kalyan Bhiwandi Road, Kalyan Kalyan 421311 Maharashtra India Phone: 02522 2811881 Mumbai	GEECON PINK	31/05/2025	24-MAY-24	MANUAL	NEW RPT NO. MUM22WC016 , BOM24WC028	2	No	No	FHVO
Malu Electrodes Pvt. Ltd. ROOKREE Haridwar 249401 Uttarakhand India	MANGALAM-6013	31/12/2025	23-APR-24	MANUAL	DLH21WC001, DLH24WC011	2	No	No	FHVOD



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Modi Hitech India Ltd. Modipuram, Meerut 250 110 Uttar Pradesh India									
	GM 18 (E 7018)	31/08/2025	17-SEP-24	MANUAL	DLH22WC005, DLH23WC009, DLH24WC028	HHH	3Y	No	FHVO
	GM 20 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC002, DLH23WC007, DLH24WC030	2	No	No	FHVOD
	GM 30 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC003, DLH23WC008, DLH24WC029	2	No	No	FHVO



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
P R Industries Kota, RAJASTHAN 324 005 - India									
	ANAND - 13	31/08/2025	14-MAY-24	MANUAL	Annual Month August,DLH22 WC022, DLH24WC013	2	No	No	ALL POSITIONS
Raajratna Electrodes Pvt.Ltd. Mehsana, Mehsana 382721 Gujarat India Phone: 91276432105 Baroda									
	RATNA 6013 X	31/08/2025	19-SEP-24	MANUAL	BOM23WC009, BRD24WC002	2	No	No	FHVO
	RATNA 7018	31/08/2025	19-SEP-24	MANUAL	OLD CERT 98 WC 112,BOM23WC 010, BRD24WC003	4Y40	No	HHH	FHVO No
	RATNA 6013	31/08/2025	19-SEP-24	MANUAL	BOM23WC008, BRD24WC001	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai (Irsis)	ROYAL S	31/05/2025	04-JUL-24	MANUAL	MUM24WC004, BOM24WC025	2			ALL POSITIONS
Royal Welding Wires Pvt. Ltd. URAPAKKAM Chennai 603202 Tamilnadu India Phone: 4437411601 Chennai	JACKSUN 18H	31/08/2025	16-APR-24	MANUAL	MDR24WC003	3YHH	No	No	FHVO
	JACKSUN 5	31/08/2025	16-APR-24	MANUAL	MDR22WC020, MDR23WC005, MDR24WC004	No	2Y	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018	31/05/2025	28-JUN-24	MANUAL	08 WC 132 MODEL NAME IS CHANGED.Ann ual month May.DLHWC00 4, DLH24WC017	3Y40 HHH	No	HHH	FHVO
	SUPERON 6013 S	30/04/2025	28-JUN-24	MANUAL	08 WC 113 MODEL NAME CHANGED. ANNUAL MONTH APRIL- DLH23WC005, DLH24WC018	2	No	No	FHVO
	SUPER 7 (E-7018)	31/05/2025	28-JUN-24	MANUAL	CERT.NO.DLH1 8WC005. annual month May.- DLH18WC001- AMENDED ISSUED IN 2023-CHANGE IN NAME OF COMPANY,DLH 24WC016	3Y40 HHH		ALL POSITIONS EXCEPT	



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018 S	31/12/2025	28-JUN-24	MANUAL	THIS CERT. REPLACES CERT. NO. 14WC102. ANNUAL MONTH DECEMBER-18 WC 008- amended issued in November 2023 du to change in name of company,DLH24 WC019	4Y40HHH		FHVO	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N EV48	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY. OLD CERT.NO.16 WC 104	3YHHH		FHVOD	
	BOHLER FOX N EV48- 1	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY.OLD CER.16 WC 103 DLH22WC019	4YHHH		FHVOD	
	BOHLER FOX N 63 X	30/09/2025	04-APR-24	MANUAL	22wc024-S DONE ON27.12.2022,a mended due to change in model name- 04.03.2022.ANN UALY DUE IN SEPTEMBER.N EW CERT ISSUED DUE TO CHANGE IN	2		FHVOD	



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N 63 X				THE NAME OF COMPANY.OLD CERT.NO.16 WC 105.	2	FHVOD		
	ULTRA 7018	31/07/2025	07-MAY-24	MANUAL	DLH24WC012	3Y40H5	ALL POSITIONS		
Weldfast Electrodes Pvt.Ltd. Nagpur 440 016 Maharashtra India Phone: 7104 232211 Bhopal									
	WELDFAST QUALITY	30/04/2025	22-JUL-24	MANUAL	CHANGE IN THE NAME OF FIRM. ANNUAL MONTH APRIL,BOM24 WC047	AWS SFA 5.1 (IR GR.2	No	No	FHVOD
	WELDFAST SUPER	30/04/2025	22-JUL-24	MANUAL	ANNUAL MONTH APRIL, BOM24WC038, BOM24WC044	AWS SFA 5.1 GR.1	No	No	FHVOD



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WELDING CONSUMABLE: SEMI AUTOMATIC (WIRE GAS COMBINATION)

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd.									
	AUTOMIG 1	31/07/2025	31-JUL-24	SEMI AUTOMATIC (WIRE GAS COMBINATION)	12 WC 129 AMENDED-OLD CERT NO. 06 WC 115 & 12 WC 129 MODEL NAME IS CHANGED BY FIRM,CAL24W C003	No	3YS	No	FHVO
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai									
	ROYAL 70S6	30/04/2025	16-APR-24	SEMI AUTOMATIC (WIRE GAS COMBINATION)		3YS 5H	ALL POSITIONS		

Survey Station : HEAD OFFICE

Survey Station : GOA



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Survey Station : PUNE



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Survey Station : CHENNAI

WELDING CONSUMABLE: FLUX CORED WIRE

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	AUTOMIG FC 71 T-1	31/03/2025	03-APR-24	FLUX CORED WIRE	change in the size. ANNUAL MONTH MARCH, MUM22WC021-26.04.2024,BO M24WC031	HHH	3YS	No	FHVO
Mailam India Pvt. Ltd. Pondicherry,India 605013 Union Territory India Phone: 413-252069/2677311 Chennai									
	MGA-12	31/12/2024	**17-FEB-2023**	FLUX CORED WIRE	MDR22WC032	H5	3YS	No	ALL POSITIONS EXCEPT
	MGA-31	31/12/2024	**17-FEB-2023**	FLUX CORED WIRE	amended issued due to change in company name.	H5	3Y	FHVO	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd.									
	METAL BOND	31/10/2025	31-JUL-24	MANUAL	CAL21WC004- Annually due in October,CAL23 WC004,CAL24 WC006	1	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	SUPABASE-X-PLUS	30/04/2025	03-APR-24	MANUAL	NEW ADDED. ANNUAL MONTH APRIL, MUM22WC030, BOM24WC032	No	3YHHH	No	FHVO
	SUPERBOND	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC028, BOM24WC033	2	No	No	FHVO
	SUPERBOND-SS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC018, BOM24WC037	2	No	No	FHVO
	SUPERBOND-S	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC019- 26.04.2024,BO M24WC034	2	No	No	FHVO
	TENALLOY-Z-PLUS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL MUM22WC020- 26.04.2024, BOM24WC036	No	4Y40HHH	No	No



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	TENALLOY 16	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC031 ,BOM24WC035	No	3YHHH	FHVO	No
Calcutta Electrodes (P) Ltd. Bhanpuri, Raipur 493221 Madhya Pradesh India Phone: 771 4070952 Bhopal									
	SHIVA-S-E-6013	31/08/2025	10-SEP-24	MANUAL	BOM24WC023	2	No	No	ALL POSITIONS
	SHIVA THERME-18 E-7018	31/08/2025	10-SEP-24	MANUAL	BOM24WC024	No	3Y	No	All except Vertical



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Classic Electrodes (India) Ltd. Sankrail Industrial Park, Sankrail, HAWRAH 711 313 - India									
	CLASSIC 6013 PLUS	30/11/2024	29-DEC-23	MANUAL	CAL20WC009,2 1WC008,22WC 009,23WC007	2	No	No	FHVO
	CLASSIC LH - 7018	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBERCA L20WC010,21W C007,22WC008, 23WC009	HHH	3Y	No	FHVO
	CLASSIC MIG 70S	30/11/2024	29-DEC-23	MANUAL	CAL21WC006,2 2WC007,23WC 005	No	3YS	No	FHVO
	CLASSIC LH - 7018 (SPL)	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBER- cal21wc005,22 WC006,23WC0 06	No	4Y40HHH	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
D & H Secheron Electrodes Pvt. Ltd. Post Bag-3, Indore 452006 Madhya Pradesh India									
	MEDIO	31/01/2025	05-FEB-24	MANUAL	BHP24WC001, BOM24WC014	2	No	No	FHVO
	EXOBEL	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH JANUARY- BHP24WC002, BOM24WC016	2	No	No	FHVO
	SUPRATHERME	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH DECEMBER, BOM24WC017	3YH	No	No	FHVO
	NORMA	31/12/2025	05-FEB-24	MANUAL	BHP23WC001, BOM24WC015	2	FHVO		



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Gee Ltd. MIDC, Kalyan Bhiwandi Road, Kalyan Kalyan 421311 Maharashtra India Phone: 02522 2811881 Mumbai	GEECON PINK	31/05/2025	24-MAY-24	MANUAL	NEW RPT NO. MUM22WC016 , BOM24WC028	2	No	No	FHVO
Malu Electrodes Pvt. Ltd. ROOKREE Haridwar 249401 Uttarakhand India	MANGALAM-6013	31/12/2025	23-APR-24	MANUAL	DLH21WC001, DLH24WC011	2	No	No	FHVOD



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Modi Hitech India Ltd. Modipuram, Meerut 250 110 Uttar Pradesh India									
	GM 18 (E 7018)	31/08/2025	17-SEP-24	MANUAL	DLH22WC005, DLH23WC009, DLH24WC028	HHH	3Y	No	FHVO
	GM 20 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC002, DLH23WC007, DLH24WC030	2	No	No	FHVOD
	GM 30 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC003, DLH23WC008, DLH24WC029	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
P R Industries Kota, RAJASTHAN 324 005 - India									
	ANAND - 13	31/08/2025	14-MAY-24	MANUAL	Annual Month August,DLH22 WC022, DLH24WC013	2	No	No	ALL POSITIONS
Raajratna Electrodes Pvt.Ltd. Mehsana, Mehsana 382721 Gujarat India Phone: 91276432105 Baroda									
	RATNA 6013 X	31/08/2025	19-SEP-24	MANUAL	BOM23WC009, BRD24WC002	2	No	No	FHVO
	RATNA 7018	31/08/2025	19-SEP-24	MANUAL	OLD CERT 98 WC 112,BOM23WC 010, BRD24WC003	4Y40	No	HHH	FHVO No
	RATNA 6013	31/08/2025	19-SEP-24	MANUAL	BOM23WC008, BRD24WC001	2	No	No	FHVO



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai (Irsis)	ROYAL S	31/05/2025	04-JUL-24	MANUAL	MUM24WC004, BOM24WC025	2			ALL POSITIONS
Royal Welding Wires Pvt. Ltd. URAPAKKAM Chennai 603202 Tamilnadu India Phone: 4437411601 Chennai	JACKSUN 18H	31/08/2025	16-APR-24	MANUAL	MDR24WC003	3YHH	No	No	FHVO
	JACKSUN 5	31/08/2025	16-APR-24	MANUAL	MDR22WC020, MDR23WC005, MDR24WC004	No	2Y	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018	31/05/2025	28-JUN-24	MANUAL	08 WC 132 MODEL NAME IS CHANGED. Ann ual month May.DLHWC00 4, DLH24WC017	3Y40 HHH	No	HHH	FHVO
	SUPERON 6013 S	30/04/2025	28-JUN-24	MANUAL	08 WC 113 MODEL NAME CHANGED. ANNUAL MONTH APRIL- DLH23WC005, DLH24WC018	2	No	No	FHVO
	SUPER 7 (E-7018)	31/05/2025	28-JUN-24	MANUAL	CERT.NO.DLH1 8WC005. annual month May.- DLH18WC001- AMENDED ISSUED IN 2023-CHANGE IN NAME OF COMPANY,DLH 24WC016	3Y40 HHH		ALL POSITIONS EXCEPT	



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Superon Schweisstechnik
India Ltd.
New Delhi 110020
Union Territory India
Phone: 41704871/872/873
Delhi

	SUPERON 7018 S	31/12/2025	28-JUN-24	MANUAL	THIS CERT. REPLACES CERT. NO. 14WC102. ANNUAL MONTH DECEMBER-18 WC 008- amended issued in November 2023 du to change in name of company,DLH24 WC019	4Y40HHH	FHVO		
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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N EV48	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY. OLD CERT.NO.16 WC 104	3YHHH		FHVOD	
	BOHLER FOX N EV48- 1	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY.OLD CER.16 WC 103 DLH22WC019	4YHHH		FHVOD	
	BOHLER FOX N 63 X	30/09/2025	04-APR-24	MANUAL	22wc024-S DONE ON27.12.2022,a mended due to change in model name- 04.03.2022.ANN UALY DUE IN SEPTEMBER.N EW CERT ISSUED DUE TO CHANGE IN	2		FHVOD	



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N 63 X				THE NAME OF COMPANY.OLD CERT.NO.16 WC 105.	2	FHVOD		
	ULTRA 7018	31/07/2025	07-MAY-24	MANUAL	DLH24WC012	3Y40H5	ALL POSITIONS		
Weldfast Electrodes Pvt.Ltd. Nagpur 440 016 Maharashtra India Phone: 7104 232211 Bhopal									
	WELDFAST QUALITY	30/04/2025	22-JUL-24	MANUAL	CHANGE IN THE NAME OF FIRM. ANNUAL MONTH APRIL,BOM24 WC047	AWS SFA 5.1 (IR GR.2	No	No	FHVOD
	WELDFAST SUPER	30/04/2025	22-JUL-24	MANUAL	ANNUAL MONTH APRIL, BOM24WC038, BOM24WC044	AWS SFA 5.1 GR.1	No	No	FHVOD



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Survey Station : DELHI

WELDING CONSUMABLE: COPPER COATED SOLID WIRE

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Modi Hitech India Ltd. Modipuram, Meerut 250 110 Uttar Pradesh India	GMM MAG	31/07/2025	17-SEP-24	COPPER COATED SOLID WIRE	DLH22WC004, DLH23WC010, DLH24WC027	3S	No	No	DWN HAND, VERTICAL U No
Usha Martin Ltd. JALANDHAR HOSHIARPUR PUNJAB -- Phone: Mr. SP Singh Delhi	STERLING WELD MIG/MAG WELDING WIRE CO2	30/04/2025	26-AUG-24	COPPER COATED SOLID WIRE	ANNUALLY DUE APRIL, DLH24WC015	3S, 3YS	No	No	FHVO



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WELDING CONSUMABLE: FLUX CORED WIRE/CO2 GAS SHIELDED

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Shakunt Enterprises Pvt. Ltd.
Ludhiana 141 010
Punjab India

	SANWALKA FABCORE	30/04/2025	02-SEP-24	FLUX CORED WIRE/CO2 GAS SHIELDED	DLH24WC002, DLH24WC022	3Y40S	HHH		
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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd.									
	METAL BOND	31/10/2025	31-JUL-24	MANUAL	CAL21WC004- Annually due in October,CAL23 WC004,CAL24 WC006	1	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	SUPABASE-X-PLUS	30/04/2025	03-APR-24	MANUAL	NEW ADDED. ANNUAL MONTH APRIL, MUM22WC030, BOM24WC032	No	3YHHH	No	FHVO
	SUPERBOND	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC028, BOM24WC033	2	No	No	FHVO
	SUPERBOND-SS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC018, BOM24WC037	2	No	No	FHVO
	SUPERBOND-S	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC019- 26.04.2024,BO M24WC034	2	No	No	FHVO
	TENALLOY-Z-PLUS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL MUM22WC020- 26.04.2024, BOM24WC036	No	4Y40HHH	No	No



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	TENALLOY 16	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC031 ,BOM24WC035	No	3YHHH	FHVO	No
Calcutta Electrodes (P) Ltd. Bhanpuri, Raipur 493221 Madhya Pradesh India Phone: 771 4070952 Bhopal									
	SHIVA-S-E-6013	31/08/2025	10-SEP-24	MANUAL	BOM24WC023	2	No	No	ALL POSITIONS
	SHIVA THERME-18 E-7018	31/08/2025	10-SEP-24	MANUAL	BOM24WC024	No	3Y	No	All except Vertical



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Classic Electrodes (India) Ltd. Sankrail Industrial Park, Sankrail, HAWRAH 711 313 - India									
	CLASSIC 6013 PLUS	30/11/2024	29-DEC-23	MANUAL	CAL20WC009,2 1WC008,22WC 009,23WC007	2	No	No	FHVO
	CLASSIC LH - 7018	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBERCA L20WC010,21W C007,22WC008, 23WC009	HHH	3Y	No	FHVO
	CLASSIC MIG 70S	30/11/2024	29-DEC-23	MANUAL	CAL21WC006,2 2WC007,23WC 005	No	3YS	No	FHVO
	CLASSIC LH - 7018 (SPL)	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBER- cal21wc005,22 WC006,23WC0 06	No	4Y40HHH	No	FHVO



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
D & H Secheron Electrodes Pvt. Ltd. Post Bag-3, Indore 452006 Madhya Pradesh India									
	MEDIO	31/01/2025	05-FEB-24	MANUAL	BHP24WC001, BOM24WC014	2	No	No	FHVO
	EXOBEL	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH JANUARY- BHP24WC002, BOM24WC016	2	No	No	FHVO
	SUPRATHERME	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH DECEMBER, BOM24WC017	3YH	No	No	FHVO
	NORMA	31/12/2025	05-FEB-24	MANUAL	BHP23WC001, BOM24WC015	2	FHVO		



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Gee Ltd. MIDC, Kalyan Bhiwandi Road, Kalyan Kalyan 421311 Maharashtra India Phone: 02522 2811881 Mumbai	GEECON PINK	31/05/2025	24-MAY-24	MANUAL	NEW RPT NO. MUM22WC016 , BOM24WC028	2	No	No	FHVO
Malu Electrodes Pvt. Ltd. ROOKREE Haridwar 249401 Uttarakhand India	MANGALAM-6013	31/12/2025	23-APR-24	MANUAL	DLH21WC001, DLH24WC011	2	No	No	FHVOD



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Modi Hitech India Ltd. Modipuram, Meerut 250 110 Uttar Pradesh India									
	GM 18 (E 7018)	31/08/2025	17-SEP-24	MANUAL	DLH22WC005, DLH23WC009, DLH24WC028	HHH	3Y	No	FHVO
	GM 20 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC002, DLH23WC007, DLH24WC030	2	No	No	FHVOD
	GM 30 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC003, DLH23WC008, DLH24WC029	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
P R Industries Kota, RAJASTHAN 324 005 - India									
	ANAND - 13	31/08/2025	14-MAY-24	MANUAL	Annual Month August,DLH22 WC022, DLH24WC013	2	No	No	ALL POSITIONS
Raajratna Electrodes Pvt.Ltd. Mehsana, Mehsana 382721 Gujarat India Phone: 91276432105 Baroda									
	RATNA 6013 X	31/08/2025	19-SEP-24	MANUAL	BOM23WC009, BRD24WC002	2	No	No	FHVO
	RATNA 7018	31/08/2025	19-SEP-24	MANUAL	OLD CERT 98 WC 112,BOM23WC 010, BRD24WC003	4Y40	No	HHH	FHVO No
	RATNA 6013	31/08/2025	19-SEP-24	MANUAL	BOM23WC008, BRD24WC001	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai (Irsis)	ROYAL S	31/05/2025	04-JUL-24	MANUAL	MUM24WC004, BOM24WC025	2			ALL POSITIONS
Royal Welding Wires Pvt. Ltd. URAPAKKAM Chennai 603202 Tamilnadu India Phone: 4437411601 Chennai	JACKSUN 18H	31/08/2025	16-APR-24	MANUAL	MDR24WC003	3YHH	No	No	FHVO
	JACKSUN 5	31/08/2025	16-APR-24	MANUAL	MDR22WC020, MDR23WC005, MDR24WC004	No	2Y	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018	31/05/2025	28-JUN-24	MANUAL	08 WC 132 MODEL NAME IS CHANGED. Ann ual month May.DLHWC00 4, DLH24WC017	3Y40 HHH	No	HHH	FHVO
	SUPERON 6013 S	30/04/2025	28-JUN-24	MANUAL	08 WC 113 MODEL NAME CHANGED. ANNUAL MONTH APRIL- DLH23WC005, DLH24WC018	2	No	No	FHVO
	SUPER 7 (E-7018)	31/05/2025	28-JUN-24	MANUAL	CERT.NO.DLH1 8WC005. annual month May.- DLH18WC001- AMENDED ISSUED IN 2023-CHANGE IN NAME OF COMPANY,DLH 24WC016	3Y40 HHH		ALL POSITIONS EXCEPT	



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018 S	31/12/2025	28-JUN-24	MANUAL	THIS CERT. REPLACES CERT. NO. 14WC102. ANNUAL MONTH DECEMBER-18 WC 008- amended issued in November 2023 du to change in name of company,DLH24 WC019	4Y40HHH		FHVO	



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N EV48	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY. OLD CERT.NO.16 WC 104	3YHHH		FHVOD	
	BOHLER FOX N EV48- 1	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY.OLD CER.16 WC 103 DLH22WC019	4YHHH		FHVOD	
	BOHLER FOX N 63 X	30/09/2025	04-APR-24	MANUAL	22wc024-S DONE ON27.12.2022,a mended due to change in model name- 04.03.2022.ANN UALY DUE IN SEPTEMBER.N EW CERT ISSUED DUE TO CHANGE IN	2		FHVOD	



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N 63 X				THE NAME OF COMPANY.OLD CERT.NO.16 WC 105.	2	FHVOD		
	ULTRA 7018	31/07/2025	07-MAY-24	MANUAL	DLH24WC012	3Y40H5	ALL POSITIONS		
Weldfast Electrodes Pvt.Ltd. Nagpur 440 016 Maharashtra India Phone: 7104 232211 Bhopal									
	WELDFAST QUALITY	30/04/2025	22-JUL-24	MANUAL	CHANGE IN THE NAME OF FIRM. ANNUAL MONTH APRIL,BOM24 WC047	AWS SFA 5.1 (IR GR.2	No	No	FHVOD
	WELDFAST SUPER	30/04/2025	22-JUL-24	MANUAL	ANNUAL MONTH APRIL, BOM24WC038, BOM24WC044	AWS SFA 5.1 GR.1	No	No	FHVOD



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WELDING CONSUMABLE: MANUAL METAL ARC WELDING ELECTRODE

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
---------	-------	------	------------	--------------	--------	----------	----------	----------	----------

Bsrn Wires Ltd.
Chattogram 4100
Bangladesh Bangladesh

AQUASTAR

31/05/2025

08-FEB-24

MANUAL METAL
ARC WELDING
ELECTRODE

3

All except Vertical

Jain Welding Electrodes Pvt.
Ltd.

Road No. 6,
Kota 324005

Rajasthan India

Phone: 2421335/2490610
Delhi

SUNTHERM 7018

31/07/2025

11-JAN-24

MANUAL METAL
ARC WELDING
ELECTRODE

DLH22WC014

3Y40SH5

ALL POSITIONS

Survey Station : VIZAG

Survey Station : HYDERABAD



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Survey Station : BHOPAL

WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd.									
	METAL BOND	31/10/2025	31-JUL-24	MANUAL	CAL21WC004- Annually due in October,CAL23 WC004,CAL24 WC006	1	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	SUPABASE-X-PLUS	30/04/2025	03-APR-24	MANUAL	NEW ADDED. ANNUAL MONTH APRIL, MUM22WC030, BOM24WC032	No	3YHHH	No	FHVO
	SUPERBOND	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC028, BOM24WC033	2	No	No	FHVO
	SUPERBOND-SS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC018, BOM24WC037	2	No	No	FHVO
	SUPERBOND-S	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC019- 26.04.2024,BO M24WC034	2	No	No	FHVO
	TENALLOY-Z-PLUS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL MUM22WC020- 26.04.2024, BOM24WC036	No	4Y40HHH	No	No



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	TENALLOY 16	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC031 ,BOM24WC035	No	3YHHH	FHVO	No
Calcutta Electrodes (P) Ltd. Bhanpuri, Raipur 493221 Madhya Pradesh India Phone: 771 4070952 Bhopal									
	SHIVA-S-E-6013	31/08/2025	10-SEP-24	MANUAL	BOM24WC023	2	No	No	ALL POSITIONS
	SHIVA THERME-18 E-7018	31/08/2025	10-SEP-24	MANUAL	BOM24WC024	No	3Y	No	All except Vertical



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Classic Electrodes (India) Ltd. Sankrail Industrial Park, Sankrail, HAWRAH 711 313 - India									
	CLASSIC 6013 PLUS	30/11/2024	29-DEC-23	MANUAL	CAL20WC009,2 1WC008,22WC 009,23WC007	2	No	No	FHVO
	CLASSIC LH - 7018	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBERCA L20WC010,21W C007,22WC008, 23WC009	HHH	3Y	No	FHVO
	CLASSIC MIG 70S	30/11/2024	29-DEC-23	MANUAL	CAL21WC006,2 2WC007,23WC 005	No	3YS	No	FHVO
	CLASSIC LH - 7018 (SPL)	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBER- cal21wc005,22 WC006,23WC0 06	No	4Y40HHH	No	FHVO



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
D & H Secheron Electrodes Pvt. Ltd. Post Bag-3, Indore 452006 Madhya Pradesh India									
	MEDIO	31/01/2025	05-FEB-24	MANUAL	BHP24WC001, BOM24WC014	2	No	No	FHVO
	EXOBEL	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH JANUARY- BHP24WC002, BOM24WC016	2	No	No	FHVO
	SUPRATHERME	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH DECEMBER, BOM24WC017	3YH	No	No	FHVO
	NORMA	31/12/2025	05-FEB-24	MANUAL	BHP23WC001, BOM24WC015	2	FHVO		



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Gee Ltd. MIDC, Kalyan Bhiwandi Road, Kalyan Kalyan 421311 Maharashtra India Phone: 02522 2811881 Mumbai	GEECON PINK	31/05/2025	24-MAY-24	MANUAL	NEW RPT NO. MUM22WC016 , BOM24WC028	2	No	No	FHVO
Malu Electrodes Pvt. Ltd. ROOKREE Haridwar 249401 Uttarakhand India	MANGALAM-6013	31/12/2025	23-APR-24	MANUAL	DLH21WC001, DLH24WC011	2	No	No	FHVOD



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Modi Hitech India Ltd. Modipuram, Meerut 250 110 Uttar Pradesh India									
	GM 18 (E 7018)	31/08/2025	17-SEP-24	MANUAL	DLH22WC005, DLH23WC009, DLH24WC028	HHH	3Y	No	FHVO
	GM 20 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC002, DLH23WC007, DLH24WC030	2	No	No	FHVOD
	GM 30 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC003, DLH23WC008, DLH24WC029	2	No	No	FHVO



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
P R Industries Kota, RAJASTHAN 324 005 - India									
	ANAND - 13	31/08/2025	14-MAY-24	MANUAL	Annual Month August,DLH22 WC022, DLH24WC013	2	No	No	ALL POSITIONS
Raajratna Electrodes Pvt.Ltd. Mehsana, Mehsana 382721 Gujarat India Phone: 91276432105 Baroda									
	RATNA 6013 X	31/08/2025	19-SEP-24	MANUAL	BOM23WC009, BRD24WC002	2	No	No	FHVO
	RATNA 7018	31/08/2025	19-SEP-24	MANUAL	OLD CERT 98 WC 112,BOM23WC 010, BRD24WC003	4Y40	No	HHH	FHVO No
	RATNA 6013	31/08/2025	19-SEP-24	MANUAL	BOM23WC008, BRD24WC001	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai (Irsis)	ROYAL S	31/05/2025	04-JUL-24	MANUAL	MUM24WC004, BOM24WC025	2			ALL POSITIONS
Royal Welding Wires Pvt. Ltd. URAPAKKAM Chennai 603202 Tamilnadu India Phone: 4437411601 Chennai	JACKSUN 18H	31/08/2025	16-APR-24	MANUAL	MDR24WC003	3YHH	No	No	FHVO
	JACKSUN 5	31/08/2025	16-APR-24	MANUAL	MDR22WC020, MDR23WC005, MDR24WC004	No	2Y	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018	31/05/2025	28-JUN-24	MANUAL	08 WC 132 MODEL NAME IS CHANGED.Ann ual month May.DLHWC00 4, DLH24WC017	3Y40 HHH	No	HHH	FHVO
	SUPERON 6013 S	30/04/2025	28-JUN-24	MANUAL	08 WC 113 MODEL NAME CHANGED. ANNUAL MONTH APRIL- DLH23WC005, DLH24WC018	2	No	No	FHVO
	SUPER 7 (E-7018)	31/05/2025	28-JUN-24	MANUAL	CERT.NO.DLH1 8WC005. annual month May.- DLH18WC001- AMENDED ISSUED IN 2023-CHANGE IN NAME OF COMPANY,DLH 24WC016	3Y40 HHH		ALL POSITIONS EXCEPT	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018 S	31/12/2025	28-JUN-24	MANUAL	THIS CERT. REPLACES CERT. NO. 14WC102. ANNUAL MONTH DECEMBER-18 WC 008- amended issued in November 2023 du to change in name of company,DLH24 WC019	4Y40HHH		FHVO	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N EV48	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY. OLD CERT.NO.16 WC 104	3YHHH		FHVOD	
	BOHLER FOX N EV48- 1	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY.OLD CER.16 WC 103 DLH22WC019	4YHHH		FHVOD	
	BOHLER FOX N 63 X	30/09/2025	04-APR-24	MANUAL	22wc024-S DONE ON27.12.2022,a mended due to change in model name- 04.03.2022.ANN UALY DUE IN SEPTEMBER.N EW CERT ISSUED DUE TO CHANGE IN	2		FHVOD	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N 63 X				THE NAME OF COMPANY.OLD CERT.NO.16 WC 105.	2	FHVOD		
	ULTRA 7018	31/07/2025	07-MAY-24	MANUAL	DLH24WC012	3Y40H5	ALL POSITIONS		
Weldfast Electrodes Pvt.Ltd. Nagpur 440 016 Maharashtra India Phone: 7104 232211 Bhopal									
	WELDFAST QUALITY	30/04/2025	22-JUL-24	MANUAL	CHANGE IN THE NAME OF FIRM. ANNUAL MONTH APRIL,BOM24 WC047	AWS SFA 5.1 (IR GR.2	No	No	FHVOD
	WELDFAST SUPER	30/04/2025	22-JUL-24	MANUAL	ANNUAL MONTH APRIL, BOM24WC038, BOM24WC044	AWS SFA 5.1 GR.1	No	No	FHVOD



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Survey Station : KANDLA

Survey Station : CHINA



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Survey Station : MUMBAI (IRSI)

WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd.									
	METAL BOND	31/10/2025	31-JUL-24	MANUAL	CAL21WC004- Annually due in October,CAL23 WC004,CAL24 WC006	1	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	SUPABASE-X-PLUS	30/04/2025	03-APR-24	MANUAL	NEW ADDED. ANNUAL MONTH APRIL, MUM22WC030, BOM24WC032	No	3YHHH	No	FHVO
	SUPERBOND	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC028, BOM24WC033	2	No	No	FHVO
	SUPERBOND-SS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC018, BOM24WC037	2	No	No	FHVO
	SUPERBOND-S	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC019- 26.04.2024,BO M24WC034	2	No	No	FHVO
	TENALLOY-Z-PLUS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL MUM22WC020- 26.04.2024, BOM24WC036	No	4Y40HHH	No	No



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	TENALLOY 16	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC031 ,BOM24WC035	No	3YHHH	FHVO	No
Calcutta Electrodes (P) Ltd. Bhanpuri, Raipur 493221 Madhya Pradesh India Phone: 771 4070952 Bhopal									
	SHIVA-S-E-6013	31/08/2025	10-SEP-24	MANUAL	BOM24WC023	2	No	No	ALL POSITIONS
	SHIVA THERME-18 E-7018	31/08/2025	10-SEP-24	MANUAL	BOM24WC024	No	3Y	No	All except Vertical



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Classic Electrodes (India) Ltd. Sankrail Industrial Park, Sankrail, HAWRAH 711 313 - India									
	CLASSIC 6013 PLUS	30/11/2024	29-DEC-23	MANUAL	CAL20WC009,2 1WC008,22WC 009,23WC007	2	No	No	FHVO
	CLASSIC LH - 7018	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBERCA L20WC010,21W C007,22WC008, 23WC009	HHH	3Y	No	FHVO
	CLASSIC MIG 70S	30/11/2024	29-DEC-23	MANUAL	CAL21WC006,2 2WC007,23WC 005	No	3YS	No	FHVO
	CLASSIC LH - 7018 (SPL)	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBER- cal21wc005,22 WC006,23WC0 06	No	4Y40HHH	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
D & H Secheron Electrodes Pvt. Ltd. Post Bag-3, Indore 452006 Madhya Pradesh India									
	MEDIO	31/01/2025	05-FEB-24	MANUAL	BHP24WC001, BOM24WC014	2	No	No	FHVO
	EXOBEL	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH JANUARY- BHP24WC002, BOM24WC016	2	No	No	FHVO
	SUPRATHERME	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH DECEMBER, BOM24WC017	3YH	No	No	FHVO
	NORMA	31/12/2025	05-FEB-24	MANUAL	BHP23WC001, BOM24WC015	2	FHVO		



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Gee Ltd. MIDC, Kalyan Bhiwandi Road, Kalyan Kalyan 421311 Maharashtra India Phone: 02522 2811881 Mumbai	GEECON PINK	31/05/2025	24-MAY-24	MANUAL	NEW RPT NO. MUM22WC016 , BOM24WC028	2	No	No	FHVO
Malu Electrodes Pvt. Ltd. ROOKREE Haridwar 249401 Uttarakhand India	MANGALAM-6013	31/12/2025	23-APR-24	MANUAL	DLH21WC001, DLH24WC011	2	No	No	FHVOD



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Modi Hitech India Ltd. Modipuram, Meerut 250 110 Uttar Pradesh India									
	GM 18 (E 7018)	31/08/2025	17-SEP-24	MANUAL	DLH22WC005, DLH23WC009, DLH24WC028	HHH	3Y	No	FHVO
	GM 20 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC002, DLH23WC007, DLH24WC030	2	No	No	FHVOD
	GM 30 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC003, DLH23WC008, DLH24WC029	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
P R Industries Kota, RAJASTHAN 324 005 - India									
	ANAND - 13	31/08/2025	14-MAY-24	MANUAL	Annual Month August,DLH22 WC022, DLH24WC013	2	No	No	ALL POSITIONS
Raajratna Electrodes Pvt.Ltd. Mehsana, Mehsana 382721 Gujarat India Phone: 91276432105 Baroda									
	RATNA 6013 X	31/08/2025	19-SEP-24	MANUAL	BOM23WC009, BRD24WC002	2	No	No	FHVO
	RATNA 7018	31/08/2025	19-SEP-24	MANUAL	OLD CERT 98 WC 112,BOM23WC 010, BRD24WC003	4Y40	No	HHH	FHVO No
	RATNA 6013	31/08/2025	19-SEP-24	MANUAL	BOM23WC008, BRD24WC001	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai (Irsis)	ROYAL S	31/05/2025	04-JUL-24	MANUAL	MUM24WC004, BOM24WC025	2			ALL POSITIONS
Royal Welding Wires Pvt. Ltd. URAPAKKAM Chennai 603202 Tamilnadu India Phone: 4437411601 Chennai	JACKSUN 18H	31/08/2025	16-APR-24	MANUAL	MDR24WC003	3YHH	No	No	FHVO
	JACKSUN 5	31/08/2025	16-APR-24	MANUAL	MDR22WC020, MDR23WC005, MDR24WC004	No	2Y	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018	31/05/2025	28-JUN-24	MANUAL	08 WC 132 MODEL NAME IS CHANGED. Ann ual month May.DLHWC00 4, DLH24WC017	3Y40 HHH	No	HHH	FHVO
	SUPERON 6013 S	30/04/2025	28-JUN-24	MANUAL	08 WC 113 MODEL NAME CHANGED. ANNUAL MONTH APRIL- DLH23WC005, DLH24WC018	2	No	No	FHVO
	SUPER 7 (E-7018)	31/05/2025	28-JUN-24	MANUAL	CERT.NO.DLH1 8WC005. annual month May.- DLH18WC001- AMENDED ISSUED IN 2023-CHANGE IN NAME OF COMPANY,DLH 24WC016	3Y40 HHH		ALL POSITIONS EXCEPT	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018 S	31/12/2025	28-JUN-24	MANUAL	THIS CERT. REPLACES CERT. NO. 14WC102. ANNUAL MONTH DECEMBER-18 WC 008- amended issued in November 2023 du to change in name of company,DLH24 WC019	4Y40HHH		FHVO	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N EV48	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY. OLD CERT.NO.16 WC 104	3YHHH		FHVOD	
	BOHLER FOX N EV48- 1	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY.OLD CER.16 WC 103 DLH22WC019	4YHHH		FHVOD	
	BOHLER FOX N 63 X	30/09/2025	04-APR-24	MANUAL	22wc024-S DONE ON27.12.2022,a mended due to change in model name- 04.03.2022.ANN UALY DUE IN SEPTEMBER.N EW CERT ISSUED DUE TO CHANGE IN	2		FHVOD	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N 63 X				THE NAME OF COMPANY.OLD CERT.NO.16 WC 105.	2	FHVOD		
	ULTRA 7018	31/07/2025	07-MAY-24	MANUAL	DLH24WC012	3Y40H5	ALL POSITIONS		
Weldfast Electrodes Pvt.Ltd. Nagpur 440 016 Maharashtra India Phone: 7104 232211 Bhopal									
	WELDFAST QUALITY	30/04/2025	22-JUL-24	MANUAL	CHANGE IN THE NAME OF FIRM. ANNUAL MONTH APRIL,BOM24 WC047	AWS SFA 5.1 (IR GR.2	No	No	FHVOD
	WELDFAST SUPER	30/04/2025	22-JUL-24	MANUAL	ANNUAL MONTH APRIL, BOM24WC038, BOM24WC044	AWS SFA 5.1 GR.1	No	No	FHVOD



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WELDING CONSUMABLE: SHIELDED METAL ARC ELECTRODES

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai (Irsis)	ROYAL THERM	31/05/2025	04-JUL-24	SHIELDED METAL ARC ELECTRODES	MUM22WC025, BOM24WC027	No		ALL POSITIONS	
Saitrons Engineers Pvt. Ltd. Nagpur 440108 Maharashtra India	SAITRON ALFA E6013	30/04/2025	01-FEB-24	SHIELDED METAL ARC ELECTRODES	BOM24WC012	2Y		All except Vertical	
	SAITRON LH E7018	30/04/2025	01-FEB-24	SHIELDED METAL ARC ELECTRODES	BOM24WC013	3Y		All except Vertical	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd.									
	METAL BOND	31/10/2025	31-JUL-24	MANUAL	CAL21WC004- Annually due in October,CAL23 WC004,CAL24 WC006	1	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	SUPABASE-X-PLUS	30/04/2025	03-APR-24	MANUAL	NEW ADDED. ANNUAL MONTH APRIL, MUM22WC030, BOM24WC032	No	3YHHH	No	FHVO
	SUPERBOND	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC028, BOM24WC033	2	No	No	FHVO
	SUPERBOND-SS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC018, BOM24WC037	2	No	No	FHVO
	SUPERBOND-S	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC019- 26.04.2024,BO M24WC034	2	No	No	FHVO
	TENALLOY-Z-PLUS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL MUM22WC020- 26.04.2024, BOM24WC036	No	4Y40HHH	No	No



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	TENALLOY 16	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC031 ,BOM24WC035	No	3YHHH	FHVO	No
Calcutta Electrodes (P) Ltd. Bhanpuri, Raipur 493221 Madhya Pradesh India Phone: 771 4070952 Bhopal									
	SHIVA-S-E-6013	31/08/2025	10-SEP-24	MANUAL	BOM24WC023	2	No	No	ALL POSITIONS
	SHIVA THERME-18 E-7018	31/08/2025	10-SEP-24	MANUAL	BOM24WC024	No	3Y	No	All except Vertical



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Classic Electrodes (India) Ltd. Sankrail Industrial Park, Sankrail, HAWRAH 711 313 - India									
	CLASSIC 6013 PLUS	30/11/2024	29-DEC-23	MANUAL	CAL20WC009,2 1WC008,22WC 009,23WC007	2	No	No	FHVO
	CLASSIC LH - 7018	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBERCA L20WC010,21W C007,22WC008, 23WC009	HHH	3Y	No	FHVO
	CLASSIC MIG 70S	30/11/2024	29-DEC-23	MANUAL	CAL21WC006,2 2WC007,23WC 005	No	3YS	No	FHVO
	CLASSIC LH - 7018 (SPL)	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBER- cal21wc005,22 WC006,23WC0 06	No	4Y40HHH	No	FHVO



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D & H Secheron Electrodes Pvt. Ltd. Post Bag-3, Indore 452006 Madhya Pradesh India									
	MEDIO	31/01/2025	05-FEB-24	MANUAL	BHP24WC001, BOM24WC014	2	No	No	FHVO
	EXOBEL	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH JANUARY- BHP24WC002, BOM24WC016	2	No	No	FHVO
	SUPRATHERME	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH DECEMBER, BOM24WC017	3YH	No	No	FHVO
	NORMA	31/12/2025	05-FEB-24	MANUAL	BHP23WC001, BOM24WC015	2	FHVO		



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Gee Ltd. MIDC, Kalyan Bhiwandi Road, Kalyan Kalyan 421311 Maharashtra India Phone: 02522 2811881 Mumbai	GEECON PINK	31/05/2025	24-MAY-24	MANUAL	NEW RPT NO. MUM22WC016 , BOM24WC028	2	No	No	FHVO
Malu Electrodes Pvt. Ltd. ROOKREE Haridwar 249401 Uttarakhand India	MANGALAM-6013	31/12/2025	23-APR-24	MANUAL	DLH21WC001, DLH24WC011	2	No	No	FHVOD



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Modi Hitech India Ltd. Modipuram, Meerut 250 110 Uttar Pradesh India									
	GM 18 (E 7018)	31/08/2025	17-SEP-24	MANUAL	DLH22WC005, DLH23WC009, DLH24WC028	HHH	3Y	No	FHVO
	GM 20 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC002, DLH23WC007, DLH24WC030	2	No	No	FHVOD
	GM 30 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC003, DLH23WC008, DLH24WC029	2	No	No	FHVO



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Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
P R Industries Kota, RAJASTHAN 324 005 - India									
	ANAND - 13	31/08/2025	14-MAY-24	MANUAL	Annual Month August,DLH22 WC022, DLH24WC013	2	No	No	ALL POSITIONS
Raajratna Electrodes Pvt.Ltd. Mehsana, Mehsana 382721 Gujarat India Phone: 91276432105 Baroda									
	RATNA 6013 X	31/08/2025	19-SEP-24	MANUAL	BOM23WC009, BRD24WC002	2	No	No	FHVO
	RATNA 7018	31/08/2025	19-SEP-24	MANUAL	OLD CERT 98 WC 112,BOM23WC 010, BRD24WC003	4Y40	No	HHH	FHVO No
	RATNA 6013	31/08/2025	19-SEP-24	MANUAL	BOM23WC008, BRD24WC001	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai (Irsis)	ROYAL S	31/05/2025	04-JUL-24	MANUAL	MUM24WC004, BOM24WC025	2			ALL POSITIONS
Royal Welding Wires Pvt. Ltd. URAPAKKAM Chennai 603202 Tamilnadu India Phone: 4437411601 Chennai	JACKSUN 18H	31/08/2025	16-APR-24	MANUAL	MDR24WC003	3YHH	No	No	FHVO
	JACKSUN 5	31/08/2025	16-APR-24	MANUAL	MDR22WC020, MDR23WC005, MDR24WC004	No	2Y	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018	31/05/2025	28-JUN-24	MANUAL	08 WC 132 MODEL NAME IS CHANGED. Ann ual month May.DLHWC00 4, DLH24WC017	3Y40 HHH	No	HHH	FHVO
	SUPERON 6013 S	30/04/2025	28-JUN-24	MANUAL	08 WC 113 MODEL NAME CHANGED. ANNUAL MONTH APRIL- DLH23WC005, DLH24WC018	2	No	No	FHVO
	SUPER 7 (E-7018)	31/05/2025	28-JUN-24	MANUAL	CERT.NO.DLH1 8WC005. annual month May.- DLH18WC001- AMENDED ISSUED IN 2023-CHANGE IN NAME OF COMPANY,DLH 24WC016	3Y40 HHH		ALL POSITIONS EXCEPT	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018 S	31/12/2025	28-JUN-24	MANUAL	THIS CERT. REPLACES CERT. NO. 14WC102. ANNUAL MONTH DECEMBER-18 WC 008- amended issued in November 2023 du to change in name of company,DLH24 WC019	4Y40HHH		FHVO	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N EV48	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY. OLD CERT.NO.16 WC 104	3YHHH		FHVOD	
	BOHLER FOX N EV48- 1	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY.OLD CER.16 WC 103 DLH22WC019	4YHHH		FHVOD	
	BOHLER FOX N 63 X	30/09/2025	04-APR-24	MANUAL	22wc024-S DONE ON27.12.2022,a mended due to change in model name- 04.03.2022.ANN UALY DUE IN SEPTEMBER.N EW CERT ISSUED DUE TO CHANGE IN	2		FHVOD	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N 63 X				THE NAME OF COMPANY.OLD CERT.NO.16 WC 105.	2	FHVOD		
	ULTRA 7018	31/07/2025	07-MAY-24	MANUAL	DLH24WC012	3Y40H5	ALL POSITIONS		
Weldfast Electrodes Pvt.Ltd. Nagpur 440 016 Maharashtra India Phone: 7104 232211 Bhopal									
	WELDFAST QUALITY	30/04/2025	22-JUL-24	MANUAL	CHANGE IN THE NAME OF FIRM. ANNUAL MONTH APRIL, BOM24 WC047	AWS SFA 5.1 (IR GR.2	No	No	FHVOD
	WELDFAST SUPER	30/04/2025	22-JUL-24	MANUAL	ANNUAL MONTH APRIL, BOM24WC038, BOM24WC044	AWS SFA 5.1 GR.1	No	No	FHVOD



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WELDING CONSUMABLE: WIRE FLUX COMBINATION FOR SUBMERGED ARC WELDING

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	AUTOMELT A55 (FLUX) & AUTOMELT EL8 (WIRE)	31/10/2025	03-APR-24	WIRE FLUX COMBINATION FOR SUBMERGED ARC WELDING	ANNUAL MONTH OCTOBER, MUM22WC023, BOM24WC029	2	No	M	DOWNHAND
	AUTOMELT B31(FLUX) & AUTOMELT EH 14(WIRE)	31/10/2025	03-APR-24	WIRE FLUX COMBINATION FOR SUBMERGED ARC WELDING	ANNUAL MONTH OCTOBER MUM22WC022, MUM23WC001, BOM24WC030	M	3Y	No	DOWNHAND
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	ORANGE BOND	31/12/2024	**29-SEP-2023**	WIRE FLUX COMBINATION FOR SUBMERGED ARC WELDING	ANNUAL MONTH DECEMBER,BO M22WC014,BO M24WC010	2	No	No	ALL POSITIONS

Survey Station : LONDON



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Survey Station : PIRAEUS (GREECE)

Survey Station : HOUSTON

Survey Station : SINGAPORE



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Survey Station : GHATKOPAR

WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd.									
	METAL BOND	31/10/2025	31-JUL-24	MANUAL	CAL21WC004- Annually due in October,CAL23 WC004,CAL24 WC006	1	No	No	ALL POSITIONS



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	SUPABASE-X-PLUS	30/04/2025	03-APR-24	MANUAL	NEW ADDED. ANNUAL MONTH APRIL, MUM22WC030, BOM24WC032	No	3YHHH	No	FHVO
	SUPERBOND	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC028, BOM24WC033	2	No	No	FHVO
	SUPERBOND-SS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC018, BOM24WC037	2	No	No	FHVO
	SUPERBOND-S	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC019- 26.04.2024,BO M24WC034	2	No	No	FHVO
	TENALLOY-Z-PLUS	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL MUM22WC020- 26.04.2024, BOM24WC036	No	4Y40HHH	No	No



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	TENALLOY 16	30/04/2025	03-APR-24	MANUAL	ANNUAL MONTH APRIL, MUM22WC031 ,BOM24WC035	No	3YHHH	FHVO	No
Calcutta Electrodes (P) Ltd. Bhanpuri, Raipur 493221 Madhya Pradesh India Phone: 771 4070952 Bhopal									
	SHIVA-S-E-6013	31/08/2025	10-SEP-24	MANUAL	BOM24WC023	2	No	No	ALL POSITIONS
	SHIVA THERME-18 E-7018	31/08/2025	10-SEP-24	MANUAL	BOM24WC024	No	3Y	No	All except Vertical



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Classic Electrodes (India) Ltd. Sankrail Industrial Park, Sankarail, HAWRAH 711 313 - India	CLASSIC 6013 PLUS	30/11/2024	29-DEC-23	MANUAL	CAL20WC009,2 1WC008,22WC 009,23WC007	2	No	No	FHVO
	CLASSIC LH - 7018	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBERCA L20WC010,21W C007,22WC008, 23WC009	HHH	3Y	No	FHVO
	CLASSIC MIG 70S	30/11/2024	29-DEC-23	MANUAL	CAL21WC006,2 2WC007,23WC 005	No	3YS	No	FHVO
	CLASSIC LH - 7018 (SPL)	30/11/2024	29-DEC-23	MANUAL	ANNUAL MONTH NOVEMBER- cal21wc005,22 WC006,23WC0 06	No	4Y40HHH	No	FHVO



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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
D & H Secheron Electrodes Pvt. Ltd. Post Bag-3, Indore 452006 Madhya Pradesh India									
	MEDIO	31/01/2025	05-FEB-24	MANUAL	BHP24WC001, BOM24WC014	2	No	No	FHVO
	EXOBEL	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH JANUARY- BHP24WC002, BOM24WC016	2	No	No	FHVO
	SUPRATHERME	31/01/2025	05-FEB-24	MANUAL	ANNUAL MONTH DECEMBER, BOM24WC017	3YH	No	No	FHVO
	NORMA	31/12/2025	05-FEB-24	MANUAL	BHP23WC001, BOM24WC015	2	FHVO		



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Gee Ltd. MIDC, Kalyan Bhiwandi Road, Kalyan Kalyan 421311 Maharashtra India Phone: 02522 2811881 Mumbai	GEECON PINK	31/05/2025	24-MAY-24	MANUAL	NEW RPT NO. MUM22WC016 , BOM24WC028	2	No	No	FHVO
Malu Electrodes Pvt. Ltd. ROOKREE Haridwar 249401 Uttarakhand India	MANGALAM-6013	31/12/2025	23-APR-24	MANUAL	DLH21WC001, DLH24WC011	2	No	No	FHVOD



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Modi Hitech India Ltd. Modipuram, Meerut 250 110 Uttar Pradesh India									
	GM 18 (E 7018)	31/08/2025	17-SEP-24	MANUAL	DLH22WC005, DLH23WC009, DLH24WC028	HHH	3Y	No	FHVO
	GM 20 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC002, DLH23WC007, DLH24WC030	2	No	No	FHVOD
	GM 30 (E 6013)	31/08/2025	17-SEP-24	MANUAL	DLH22WC003, DLH23WC008, DLH24WC029	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	GALAWELD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC007,BO M24WC004	2	No	No	ALL POSITIONS
	ORANGE 7018	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC006,BO M24WC002	No	3Y	H	ALL POSITIONS EXCEPT
	ORANGE SS	31/12/2025	28-MAY-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC008, BOM24WC003	No	2Y	No	ALL POSITIONS EXCEPT
	ORANGE S	31/12/2025	27-MAR-24	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC005,BO M24WC001	2	No	No	ALL POSITIONS
	ORANGE GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC010,BO	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Iris									
	ORANGE GOLD				M24WC006	2	No	No	ALL POSITIONS
	RASIAN ARC	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC013,BO M24WC009	2	No	No	ALL POSITIONS
	GALA GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER- bom22wc012,B OM24WC008	2	No	No	ALL POSITIONS
	STEEL KING GOLD	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC009,BO M24WC005	2	No	No	ALL POSITIONS
	GALABOND	31/12/2024	**29-SEP-2023**	MANUAL	ANNUAL MONTH DECEMBER,BO M22WC011,BO M24WC007	2	No	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
P R Industries Kota, RAJASTHAN 324 005 - India									
	ANAND - 13	31/08/2025	14-MAY-24	MANUAL	Annual Month August,DLH22 WC022, DLH24WC013	2	No	No	ALL POSITIONS
Raajratna Electrodes Pvt.Ltd. Mehsana, Mehsana 382721 Gujarat India Phone: 91276432105 Baroda									
	RATNA 6013 X	31/08/2025	19-SEP-24	MANUAL	BOM23WC009, BRD24WC002	2	No	No	FHVO
	RATNA 7018	31/08/2025	19-SEP-24	MANUAL	OLD CERT 98 WC 112,BOM23WC 010, BRD24WC003	4Y40	No	HHH	FHVO No
	RATNA 6013	31/08/2025	19-SEP-24	MANUAL	BOM23WC008, BRD24WC001	2	No	No	FHVO



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Mumbai (Irsis)	ROYAL S	31/05/2025	04-JUL-24	MANUAL	MUM24WC004, BOM24WC025	2			ALL POSITIONS
Royal Welding Wires Pvt. Ltd. URAPAKKAM Chennai 603202 Tamilnadu India Phone: 4437411601 Chennai	JACKSUN 18H	31/08/2025	16-APR-24	MANUAL	MDR24WC003	3YHH	No	No	FHVO
	JACKSUN 5	31/08/2025	16-APR-24	MANUAL	MDR22WC020, MDR23WC005, MDR24WC004	No	2Y	No	ALL POSITIONS



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Superon Schweisstechnik India Ltd. New Delhi 110020 Union Territory India Phone: 41704871/872/873 Delhi									
	SUPERON 7018	31/05/2025	28-JUN-24	MANUAL	08 WC 132 MODEL NAME IS CHANGED.Ann ual month May.DLHWC00 4, DLH24WC017	3Y40 HHH	No	HHH	FHVO
	SUPERON 6013 S	30/04/2025	28-JUN-24	MANUAL	08 WC 113 MODEL NAME CHANGED. ANNUAL MONTH APRIL- DLH23WC005, DLH24WC018	2	No	No	FHVO
	SUPER 7 (E-7018)	31/05/2025	28-JUN-24	MANUAL	CERT.NO.DLH1 8WC005. annual month May.- DLH18WC001- AMENDED ISSUED IN 2023-CHANGE IN NAME OF COMPANY,DLH 24WC016	3Y40 HHH		ALL POSITIONS EXCEPT	



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Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Superon Schweisstechnik
India Ltd.
New Delhi 110020
Union Territory India
Phone: 41704871/872/873
Delhi

	SUPERON 7018 S	31/12/2025	28-JUN-24	MANUAL	THIS CERT. REPLACES CERT. NO. 14WC102. ANNUAL MONTH DECEMBER-18 WC 008- amended issued in November 2023 du to change in name of company,DLH24 WC019	4Y40HHH	FHVO		
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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N EV48	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY. OLD CERT.NO.16 WC 104	3YHHH		FHVOD	
	BOHLER FOX N EV48- 1	31/12/2025	04-APR-24	MANUAL	NEW CERT ISSUED DUE TO CHANGE IN THE NAME OF COMPANY.OLD CER.16 WC 103 DLH22WC019	4YHHH		FHVOD	
	BOHLER FOX N 63 X	30/09/2025	04-APR-24	MANUAL	22wc024-S DONE ON27.12.2022,a mended due to change in model name- 04.03.2022.ANN UALY DUE IN SEPTEMBER.N EW CERT ISSUED DUE TO CHANGE IN	2		FHVOD	



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PRODUCTWISE APPROVED PRODUCT LISTING (ACTIVE)

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WELDING CONSUMABLE: MANUAL

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Voestalpine Bohler Welding India Technology Pvt. Ltd. BHIWADI DIST., ALWAR 301 019 Rajasthan India Phone: 1493 204005 Delhi									
	BOHLER FOX N 63 X				THE NAME OF COMPANY.OLD CERT.NO.16 WC 105.	2	FHVOD		
	ULTRA 7018	31/07/2025	07-MAY-24	MANUAL	DLH24WC012	3Y40H5	ALL POSITIONS		
Weldfast Electrodes Pvt.Ltd. Nagpur 440 016 Maharashtra India Phone: 7104 232211 Bhopal									
	WELDFAST QUALITY	30/04/2025	22-JUL-24	MANUAL	CHANGE IN THE NAME OF FIRM. ANNUAL MONTH APRIL,BOM24 WC047	AWS SFA 5.1 (IR GR.2	No	No	FHVOD
	WELDFAST SUPER	30/04/2025	22-JUL-24	MANUAL	ANNUAL MONTH APRIL, BOM24WC038, BOM24WC044	AWS SFA 5.1 GR.1	No	No	FHVOD



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WELDING CONSUMABLE: WIRE FLUX COMBINATION FOR SUBMERGED ARC WELDING

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Ador Welding Ltd. Khanvel Road, SILVASSA Silvasa 396230 --									
	AUTOMELT A55 (FLUX) & AUTOMELT EL8 (WIRE)	31/10/2025	03-APR-24	WIRE FLUX COMBINATION FOR SUBMERGED ARC WELDING	ANNUAL MONTH OCTOBER, MUM22WC023, BOM24WC029	2	No	M	DOWNHAND
	AUTOMELT B31(FLUX) & AUTOMELT EH 14(WIRE)	31/10/2025	03-APR-24	WIRE FLUX COMBINATION FOR SUBMERGED ARC WELDING	ANNUAL MONTH OCTOBER MUM22WC022, MUM23WC001, BOM24WC030	M	3Y	No	DOWNHAND
Orange Electrode Industries Shahapur, Asangaon 421601 Maharashtra India Phone: 9226773992 Ghatkopar									
	ORANGE BOND	31/12/2024	**29-SEP-2023**	WIRE FLUX COMBINATION FOR SUBMERGED ARC WELDING	ANNUAL MONTH DECEMBER,BO M22WC014,BO M24WC010	2	No	No	ALL POSITIONS

Survey Station : KOCHI



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Survey Station : JAMNAGAR

WELDING CONSUMABLE: COATED ELECTRODE FOR MANUAL METAL ARC WELDING

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Ador Welding Ltd.

	SUPERBOND	31/03/2025	31-JUL-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING	CAL21WC001,C AL22WC002, CAL23WC001,C AL24WC005	2	M	FHVOD	
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	SUPABASE-X-PLUS	31/03/2025	31-JUL-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING	15 WC 106 DATED 07.04.2015-OLD CERT.CAL21W C002,CAL22WC 001,CAL24WC0 04	3YHHH	M	FHVO	
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Royal Arc Electrodes Pvt. Ltd.
Village Devdal, Vasai (East),
Thane 401 208
Maharashtra India
Phone: 7888000551
Mumbai

	ROYAL BOND	31/05/2025	04-JUL-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING	MUM24WC006, BOM24WCO26	2		ALL POSITIONS	
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WELDING CONSUMABLE: COATED ELECTRODE FOR MANUAL METAL ARC WELDING

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Senor Metals Pvt. Ltd.
Jamnagar 361004
Gujarat India

	SME 316L-16	31/08/2025	14-MAY-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING		E316L-16		ALL POSITIONS	
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	SME 309L-16	31/08/2025	14-MAY-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING		E309L-16		ALL POSITIONS	
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Spectra Super Alloys Limited
CHHOTA GAMHARIA,,
ADITYAPUR KANDRA MAIN
ROAD, JAMSHEDPUR-832108
Jharkhand 832108
- India
Phone: MR. BRIJKISHOR
SHARMA
Kolkata

	SUDO E6013	31/08/2025	29-APR-24	COATED ELECTRODE FOR MANUAL METAL ARC WELDING		2		All except Vertical	
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WELDING CONSUMABLE: Solid Wire/Gas Shield

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Senor Metals Pvt. Ltd. Jamnagar 361004 Gujarat India									
	SM ER 309L-16	31/08/2025	14-MAY-24	Solid Wire/Gas Shield		ER309L-16		ALL POSITIONS	
	SM ER 5356	31/08/2025	14-MAY-24	Solid Wire/Gas Shield		RB/WB		Downhand (D)	



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WELDING CONSUMABLE: WIRE GAS COMBINATION (COPPER & COPPER ALLOY)

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Senor Metals Pvt. Ltd.
Jamnagar 361004
Gujarat India

	SM-41 ERCUSN-A	31/03/2025	05-MAR-24	WIRE GAS COMBINATION (COPPER & COPPER ALLOY)		ERCUSN-A		ALL POSITIONS	
	SM-55 ERCUNIAL	31/12/2024	16-DEC-23	WIRE GAS COMBINATION (COPPER & COPPER ALLOY)	Amended due to change in size 12.03.2024	ERCuNiAl (AWS A5.7)		Downhand (D)	
	SM-23 ERCUNI	31/12/2024	16-DEC-23	WIRE GAS COMBINATION (COPPER & COPPER ALLOY)	Amended due to change in size 12.03.2024	ERCuNi (AWS A5.7)		Downhand (D)	



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PRODUCTWISE APPROVED PRODUCT LISTING

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WELDING CONSUMABLE: WIRE GAS COMBINATION (NICKEL & NICKEL ALLOY)

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Senor Metals Pvt. Ltd. Jamnagar 361004 Gujarat India									
	ERNICU7	31/12/2024	16-DEC-23	WIRE GAS COMBINATION (NICKEL & NICKEL ALLOY)	Amended due to change in size 12.03.2024	ERNiCu-7 (AWS A5.14)		Downhand (D)	

Survey Station : SURAT

WELDING CONSUMABLE: FLUX CORED WIRE FOR SEMI-AUTOMATIC WELDING

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
Royal Arc Electrodes Pvt. Ltd. Village Devdal, Vasai (East), Thane 401 208 Maharashtra India Phone: 7888000551 Surat									
	ROYAL FIL GS 12R	31/01/2025	19-FEB-24	FLUX CORED WIRE FOR SEMI-AUTOMATIC WELDING		3YS H5		ALL POSITIONS	



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Survey Station : CHATTOGRAM

WELDING CONSUMABLE: MANUAL METAL ARC WELDING ELECTRODE

Address	Model	Date	Last A_S_D	Product Type	Remark	MS-GRADE	HT-GRADE	NOTATION	WELD-POS
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Bsrn Wires Ltd.
Chattogram 4100
Bangladesh Bangladesh

AQUASTAR

31/05/2025

08-FEB-24

MANUAL METAL
ARC WELDING
ELECTRODE

3

All except Vertical

Jain Welding Electrodes Pvt.
Ltd.

Road No. 6,
Kota 324005

Rajasthan India

Phone: 2421335/2490610
Delhi

SUNTHERM 7018

31/07/2025

11-JAN-24

MANUAL METAL
ARC WELDING
ELECTRODE

DLH22WC014

3Y40SH5

ALL POSITIONS

Survey Station : BHAVNAGAR

Survey Station : KOREA

*****End of Report*****